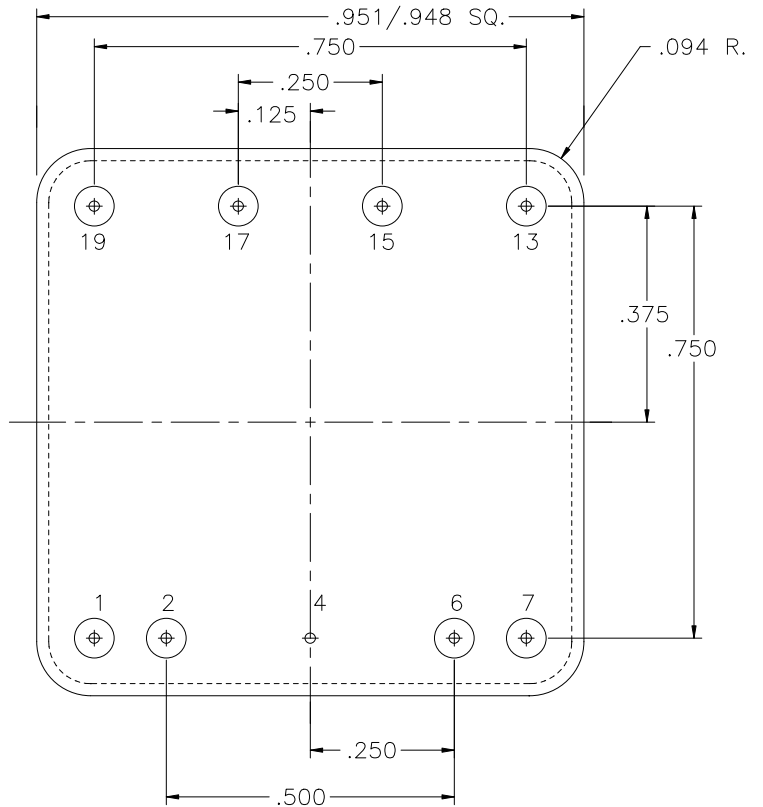
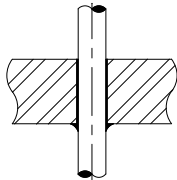


REV	DESCRIPTION OF REVISION	E.C.N.	BY	APPROVED	DATE
A	MATERIAL WAS 7052 OR 9013 GLASS AND ASTM F-30, 52 ALLOY OR KOVAR.		E.T.W.	D.B.	09-05-00
B	P/N: WAS HS-DC-950-E T13		E.T.W.	E.T.W.	03-25-03



PIN 4 GRD. DETAIL  
SCALE: 8:1



NOTES:

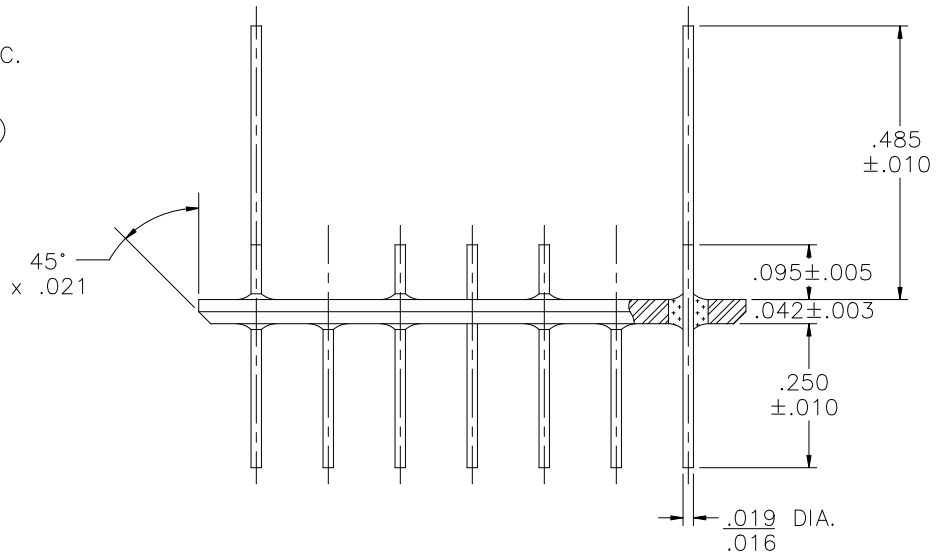
- THE PART WILL PASS  $1 \times 10^{-4}$  CC/SEC. HELIUM HERMETICITY AFTER PLATING.
- PINS 1,4,7,15 & 17 (.095±.005 P.H.)  
PINS 2 & 6 (.003 MAX. TO FLUSH)  
PINS 13 & 19 (.485±.010)


MATERIAL:

EYELET- 1010 C.R.S. OR EQUAL.  
GLASS - 7052 OR EQUAL.  
LEADS - ASTM F-15, KOVAR.  
BRAZE - BT VTG AG. CU. EUTECTIC.

PLATING:

- PER MIL-STD QQ-S-571-D TIN LEAD ALLOY.



DRAWN BY: E.T.W. 10-18-99	MATERIAL: SEE ABOVE			TOLERANCING PER ANSI Y14.5 .X ±.005 .XXX ±.005 .XX ±.005 ANG ±5° UNLESS OTHERWISE SPECIFIED		 6700 W. 47th TERR. MISSION, KS. 66203 TEL: 913-432-2487 FAX: 913-432-0570	PART NUMBER: DC-950-E T16	B
CHECKED BY:	APP. SPECS	SUPERSEDES	NEXT ASSY	SCALE: N.T.S.	FINISH: UNLESS OTHERWISE SPECIFIED			
APPROVED BY:	TITLE: .950 SQUARE D.I.P.							